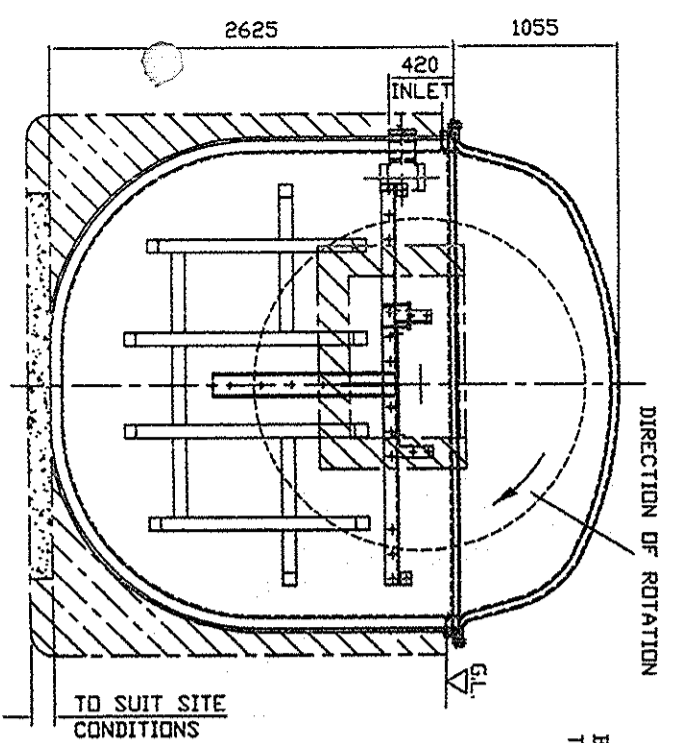
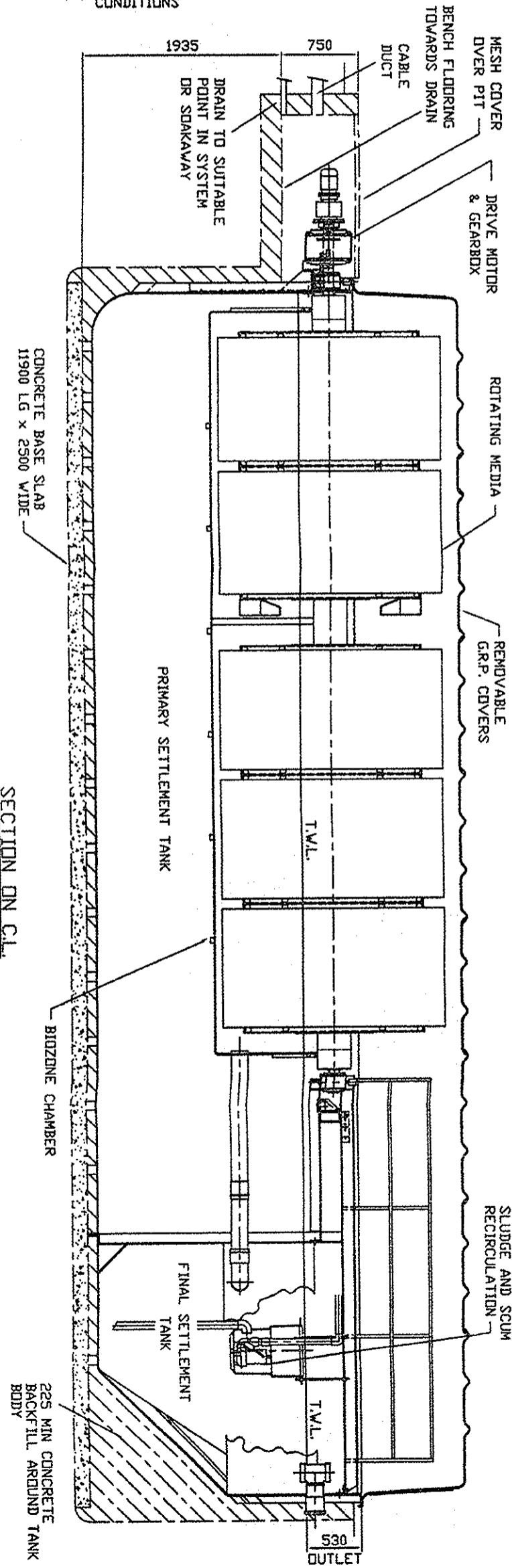


PLAN (with covers removed)



VIEW ON DRIVE END



SECTION ON C.L. INCLUDING OUTLET

- NOTES:-
1. BIOZONIC TANKS & COVERS ARE MANUFACTURED IN GLASS REINFORCED PLASTIC (GRP) & FINISHED IN OLIVE GREEN TO BS 4800 TINT 12-B-25
 2. FOR DESLUDGING PROCEDURE SEE MAINTENANCE HANDBOOK.
 3. ELECTRICAL SUPPLY, 415 VOLTS, THREE PHASE 50 Hz.
 4. BIOZONIC MUST BE INSTALLED WITH THE TOP FLANGE LEVEL WITH THE HORIZONTAL PLANE. TOLERANCE LIMIT ON ALL 4 CORNERS +/-10mm. IT IS IMPORTANT THAT THE ROTOR SHAFT IS INSTALLED IN THE HORIZONTAL PLANE WITH A MAXIMUM GRADIENT OF 1 IN 1500 ON BEARING CAPS.
 5. FOR ABOVE GROUND INSTALLATION OR ADVICE CONCERNING DIFFICULT SITE OR SOIL CONDITIONS, INSTALLATION, INVERT LEVELS ETC PLEASE CONTACT KLARGESTER
 6. INSTALLATION NOTES ON THIS DRAWING ARE FOR GUIDANCE ONLY, AND KLARGESTER ACCEPT NO RESPONSIBILITY FOR CIVIL DESIGN UNLESS DIRECTLY CONSULTED FOR INDIVIDUAL PROJECTS.
 7. INLET & OUTLET PIPES ARE 150Ø (6") UNDERGROUND DRAINAGE TO BS 4660 UNLESS OTHERWISE STATED.
 8. AT LEAST 1000mm CLEAR & LEVEL SPACE MUST BE LEFT AROUND UNIT FOR ACCESS & REMOVAL OF COVERS, GRAVED OR GRAVELLY.

WEIGHTS: Tonnes.	
EMPTY	9.0
FULL	82.5

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